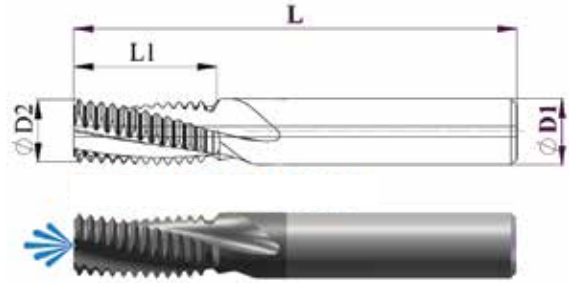
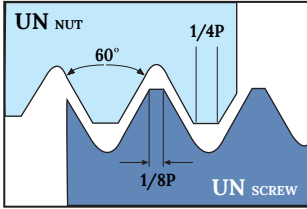


UN (UNC, UNF, UNEF) INTERNAL

ANSI B1.1 - 1982



HELICAL FLUTES WITH COOLANT HOLE

	THREAD SIZE			PITCH TPI	ORDERING CODE	L	L1	D1	D2	NO. OF FLUTES
	COARSE UNC	FINE UNF	EXTRA FINE UNEF							
1			5/16"	32	TMGB06059L14 32UN	57	14.0	6	5.9	3
2			3/8"	32	TMGB08079L18 32UN	63	18.0	8	7.9	3
3		1/4"		28	TMGB06051L12 28UN	57	12.2	6	5.1	3
4			7/16"-1/2"	28	TMGB08079L15 28UN	63	15.8	8	7.9	4
5		5/16"		24	TMGB06059L10 24UN	57	10.8	6	5.9	3
6		3/8"		24	TMGB08079L15 24UN	63	15.3	8	7.9	4
7		9/16", 5/8"		24	TMGB12119L22 24UN	84	22.7	12	11.9	4
8	1/4"			20	TMGB06048L12 20UN	57	12.0	6	4.8	3
9		7/16"		20	TMGB08079L19 20UN	63	19.7	8	7.9	3
10		1/2"		20	TMGB10099L22 20UN	73	22.5	10	9.9	4
11			3/4"-1"	20	TMGB12119L26 20UN	84	26.0	12	11.9	4
12	5/16"			18	TMGB06057L16 18UN	57	16.0	6	5.7	3
13		9/16", 5/8"		18	TMGB10099L23 18UN	73	23.5	10	9.9	4
14	3/8"			16	TMGB08068L18 16UN	63	18.2	8	6.8	3
15		3/4"		16	TMGB12119L26 16UN	84	26.2	12	11.9	4
16	7/16"			14	TMGB08078L20 14UN	63	20.8	8	7.8	3
17		7/8"		14	TMGB12119L24 14UN	84	24.5	12	11.9	4
18	1/2"			13	TMGB10093L24 13UN	73	24.4	10	9.3	3
19	9/16"			12	TMGB12106L26 12UN	84	26.4	12	10.6	4
20		1"		12	TMGB16159L39 12UN	105	39.1	16	15.9	5
21	5/8"			11	TMGB12115L31 11UN	84	31.1	12	11.5	3
22	3/4"			10	TMGB16143L36 10UN	105	36.8	16	14.3	4
23	7/8"			9	TMGB16159L40 9UN	105	40.9	16	15.9	4
24	1"			8	TMGB20197L42 8UN	105	42.8	20	19.7	4