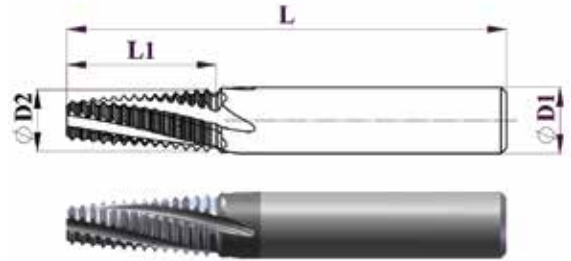
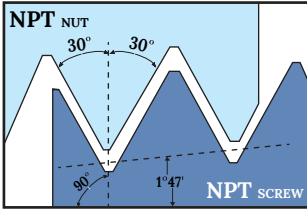


NPT

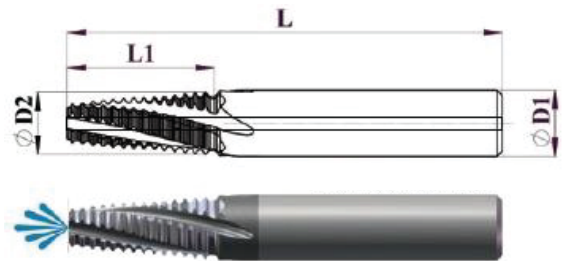
INTERNAL / EXTERNAL

ANSI/ASME B 1.20.1-1983



HELICAL FLUTES

	THREAD SIZE	PITCH TPI	ORDERING CODE	L	L1	D1	D2	NO. OF FLUTES
1	1/16"	27	TMG06059L09 27NPT	57	9.8	6	5.9	3
2	1/8"	27	TMG08077L10 27NPT	63	10.9	8	7.7	3
3	1/4"-3/8"	18	TMG10099L16 18NPT	73	16.4	10	9.9	4
4	1/2"	14	TMG12119L20 14NPT	84	20.8	12	11.9	4
5	1/2"	14	TMG16159L20 14NPT	93	20.8	16	15.9	4
6	1"-2"	11.5	TMG20199L29 11.5NPT	105	29.7	20	19.9	4
7	2 1/2"-6"	8	TMG20199L38 8NPT	105	38.1	20	19.9	4



HELICAL FLUTES WITH COOLANT HOLE

	THREAD SIZE	PITCH TPI	ORDERING CODE	L	L1	D1	D2	NO. OF FLUTES
1	1/16"	27	TMGB06059L09 27NPT	57	9.8	6	5.9	3
2	1/8"	27	TMGB08077L10 27NPT	63	10.9	8	7.7	3
3	1/4"-3/8"	18	TMGB10099L16 18NPT	73	16.4	10	9.9	4
4	1/2"	14	TMGB12119L20 14NPT	84	20.8	12	11.9	4
5	1/2"	14	TMGB16159L20 14NPT	93	20.8	16	15.9	4
6	1"-2"	11.5	TMGB20199L29 11.5NPT	105	29.7	20	19.9	4
7	2 1/2"-6"	8	TMGB20199L38 8NPT	105	38.1	20	19.9	4